

REFERENCES

- Auto/Steel Partnership. 1995. Tailor welded blank design and manufacturing manual. Technical Report.
- Bouaifi, B. and Sommer, D. 1997. Influence of joining techniques on the microstructure and formability of steel sheet. *Welding Research Abroad*. **42**(3): 37-40.
- Brown, K. R., Venie, M. S. and Woods, R. A. 1995. The increasing use of aluminum in automotive applications. *Journal of Metals*. **47**(7): 20-23.
- Clapham, L., Abdullah, K., Jeswiet, J.J., Wild, P.M. and Rogge, R. 2004. Neutron diffraction residual stress mapping in same gauge and differential gauge tailor welded blanks. *Journal of Materials Processing Technology*. **148**(2): 177-185.
- Das, S. 2000. Aluminum tailor welded blanks. *Advanced Materials and Processing*. **157**(3): 41-2.
- Davies, R.W., Vetrano, J.S., Smith, M.T. and Pitman, S.G. 2002. Mechanical properties of aluminum tailor welded blanks at superplastic temperatures. *Journal of Materials Processing Technology*. **128**(1-3): 38-47.
- Garmo, P.P.D. 1974. *Material and process in manufacturing*, (4th ed.). New York: Macmillan Publishing Cooperation Co.
- Kopeliovich, D. 2012. Physical properties of metals (online). <http://www.substech.com> (10 December 2012).
- Grande, B., Wærstad, O. and Runeborg, P. 2012. Weld setup, variable frequency and heat affected zones in high frequency tube and pipe welding. Norway: July.
- Heo, Y.M., Wang, S.H., Kim, H.Y. and Seo, D.G. 2001. The effect of the drawbead dimensions on the weld-line movements in the deep drawing of tailor welded blanks. *Journal Material Process Technology*. **113**: 686-691.
- Huntington, C.A. and Eagar, T.W. 1982. Laser welding of Aluminum and Aluminum Alloys. *Welding Journal*. **62**(4): 105s.
- Incropera, F.P and DeWitt, D.P. 1990. *Fundamentals of heat and mass transfer*. (3rd ed.). John Wiley & Sons, Inc.
- Karagiannis, S. and Chryssolouris, G. 2003. Nd:YAG laser welding: an overview. Proc. SPIE 5131. *Third GR-I International Conference on New Laser Technologies and Applications*. United States: 16 February.
- Kinsey, B., Liu, Z. and Cao, J. 2000. A novel forming technology for tailor welded blanks. *Journal of Materials Processing Technology*. **99**: 145-153.

- KM (Key to Metals). 2009. Laser Welding of Aluminum and Aluminum Alloys: Part One (online). <http://www.keytometals.com/page.aspx?ID=CheckArticle&site=ktn&NM=214> (8 December 2012).
- Lazaridis, G. 2010. How Thermocouple works (online). <http://www.pcbheaven.com> (5 December 2012).
- Li, J. 2010. The effect of weld design on the formability of laser tailor welded blanks. Master Thesis. University of Waterloo, Canada.
- Mallieswaran, K., Siranjeevi, L. and Premkumar, R. 2012. Study of weld-line movements for the deep drawing process of tailor welded blanks. *Journal of Advanced Technology in Engineering*. **1**(1): 76-80.
- Meinders, V.T., Berg, A.V.D. and Huétink, J. 2000. Deep drawing simulations of tailored blanks and experimental verification. *Journal of Materials Processing Technology*. **103**(1): 65-73.
- Migliore, L. 1998. The principles of laser welding. *Ind. Laser Rev.* **13**(7): 17-21.
- Mortimer, C.E. 1975. *Chemistry: A conceptual approach*. (3rd ed.). New York: D. Van Nostrad Company.
- NDT Resource Center. 2012. Material and process (online). http://www.ndt-ed.org/EducationResources/CommunityCollege/Materials/cc_mat_index.htm (5 December 2012).
- Padmanabhan, R., Oliveira, M.C. and Menezes, L.F. 2006. Deep drawing of aluminum-steel tailor-welded blanks. *Journal of Materials and Design*. **29**(1): 154-160.
- Pallet, R.J. and Lark, R.J. 2001. The use of tailored blanks in the manufacture of construction components. *Journal of Materials Processing Technology*. **117** (1-2): 249-254.
- Panda, S.K., Kumar, D.R., Kumar, H. and Nath, A.K. 2007. Characterization of tensile properties of tailor welded IF steel sheets and their formability in stretch forming. *Journal of Materials Processing Technology*. **183**(2-3): 321-332.
- Qi, Y. 2012. The new technology in the automotive industry by using tailor welded blanks (online). http://www.baosteel.com/english_n/e07technical_n/21be.pdf (28 November 2012).
- Rojek, J., Hycza-Michalska, M., Bokota, A. and Piekarsk, W. 2012. Determination of mechanical properties of the weld zone in tailor-welded blanks. *Archives of Civil and Mechanical Engineering*. **12**(2): 156-162.
- Rooks, B. 2001. Tailor-welded blanks bring multiple benefits to car design. *Assembly Automation*. **21**(4): 323-328.

- Saunders, F.I. and Wagoner, R.H. 1995. The use of tailor-welded blanks in automotive applications. The Ohio State University, USA.
- Saunders, F.I. and Wagoner, R.H. 1996. Forming of tailor-welded blanks. *Metallurgical and Materials Transactions A: Physical Metallurgy and Materials Science*. **27A**(9): 2605-2616.
- Scervini, M. 2009. Thermocouples: The operating principle. *Thermoelectric Materials for Thermocouples*. University of Cambridge, UK.
- Schuöcker, D. 1998. Handbook of the EuroLaser Academy Vol.2. London: Chapman & Hall.
- Siemens. 2013a. CAE/Computer-Aided Engineering (online). http://www.plm.automation.siemens.com/en_us/plm/cae.shtml (4 January 2013).
- Siemens. 2013b. FEA/Finite Element Analysis (online). http://www.plm.automation.siemens.com/en_us/plm/fea.shtml (4 January 2013).
- Smith, M. 2012. BoronExtrication.com. B-Pillar ‘Tailor Rolled’ to 8 Different Thicknesses (online). <http://boronextrication.com/2012/11/b-pillar-tailor-rolled-to-8-different-thicknesses/> (10 May 2013).
- Stoebe, T.G. 2008. Welding Introduction. Slide. University of Washington, USA.
- Thasanaraphan, P. 2012. A study on the welding characteristics of tailor welded blank metal sheets using gtaw and laser welding. *Theses and Dissertations*. **1097**.
- TTB (Thyssenkrupp Tailored Blanks). 2012. Product range (online). <http://www.thyssenkrupptailoredblanks.it/> (6 December 2012).
- Weman, K. 2003. Welding processes handbook. New York: CRC Press LLC.